

## UNEF (Extra Fine) Screw Thread Gauges



| UNEF (Extra Fine) Screw Thread Gauges |     |     |      |     |      |     |      |     |       |     |       |     |       |    |
|---------------------------------------|-----|-----|------|-----|------|-----|------|-----|-------|-----|-------|-----|-------|----|
| Thread                                | #12 | 1/4 | 5/16 | 3/8 | 7/16 | 1/2 | 9/16 | 5/8 | 11/16 | 3/4 | 13/16 | 7/8 | 15/16 | 1  |
| TPI                                   | 32  | 32  | 32   | 32  | 28   | 28  | 24   | 24  | 24    | 20  | 20    | 20  | 20    | 20 |
| Go-No Go Plug                         | —   | ✓   | ✓    | ✓   | ✓    | ✓   | ✓    | ✓   | ✓     | ✓   | ✓     | ✓   | ✓     | ✓  |
| Go-Ring                               | —   | ✓   | ✓    | ✓   | ✓    | ✓   | ✓    | ✓   | ✓     | ✓   | ✓     | ✓   | ✓     | ✓  |
| No Go Ring                            | —   | ✓   | ✓    | ✓   | ✓    | ✓   | ✓    | ✓   | ✓     | ✓   | ✓     | ✓   | ✓     | ✓  |

| Thread        | 1-1/16 | 1-1/8 | 1-3/16 | 1-1/4 | 1-5/16 | 1-3/8 | 1-7/16 | 1-1/2 | 1-9/16 | 1-5/8 | 1-11/16 |  |  |  |
|---------------|--------|-------|--------|-------|--------|-------|--------|-------|--------|-------|---------|--|--|--|
| TPI           | 18     | 18    | 18     | 18    | 18     | 18    | 18     | 18    | 18     | 18    | 18      |  |  |  |
| Go-No Go Plug | ✓      | ✓     | ✓      | ✓     | ✓      | ✓     | ✓      | ✓     | —      | —     | —       |  |  |  |
| Go-Ring       | ✓      | ✓     | ✓      | ✓     | ✓      | ✓     | ✓      | ✓     | —      | —     | —       |  |  |  |
| No Go Ring    | ✓      | ✓     | ✓      | ✓     | ✓      | ✓     | ✓      | ✓     | —      | —     | —       |  |  |  |

Screw Plug Gauges = 2B AND Screw Ring Gauges = 2A

UKAS Certification Can Be Supplied On The Above, IF Required At Additional Cost